

M-RAC SUPPRESSOR SHIELD INSTALLATION INSTRUCTIONS



(B) x 2 - Coupler Bolt

x 2 - Allen Key (3/32",1/8")

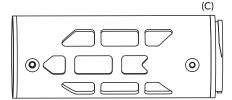
(C) x 1 - Male Coupler w/ Suppressor Shield

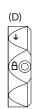
(D) x 1 - Female Coupler

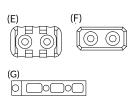
(E) x 1 - Picatinny Rail Mounting Plate

(F) x 1 - Low-profile Mounting Plate

(G) x 2 - Rail Tab



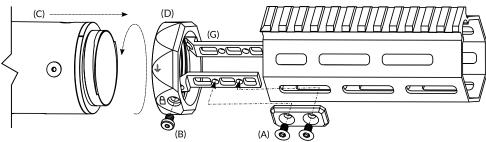




WARNING: UNLOAD WEAPON & POINT IN SAFE DIRECTION



Align tabs 3 & 9 o'clock positions with lock symbol on left side (shooter's perspective).



Assemble without thread locker and finger tight initially. For final assembly, apply thread locker and torque all screws to 25 IN-LBs.

- 1. Remove suppressor.
- 2. Separate Female Coupler(D) and Male Coupler(C). *Rotate opposite locking markings
- 3. Assemble Rail Tabs(\mathbf{G}) to Female Coupler(\mathbf{D}) with Coupler Bolts(\mathbf{B}), slide assembly into front end of handguard. *Larger muzzle devices may require removal of 1 x Rail Tab(\mathbf{G}) to install.
- 4. Hold Female Coupler assembly against handguard, install Mounting Plates(E) or (F) through forward-most handguard M-LOK® slot and into Rail Tabs(G). Tighten screws to 25 IN-LBs.
- 5. Install suppressor.
- 6. Install Suppressor Shield.
 - a. Align index arrows of Male Coupler(C) and Female Coupler(D).
 - b. Rotate in direction of locking arrow until index arrow points to lock icon.
- 7. Check for secure fit.

CAUTION: Blast diverters, exposed baffles, or compensators should be exposed and forward of Suppressor Shield. Covering these devices will void the warranty of your Suppressor Shield.